

WARNING



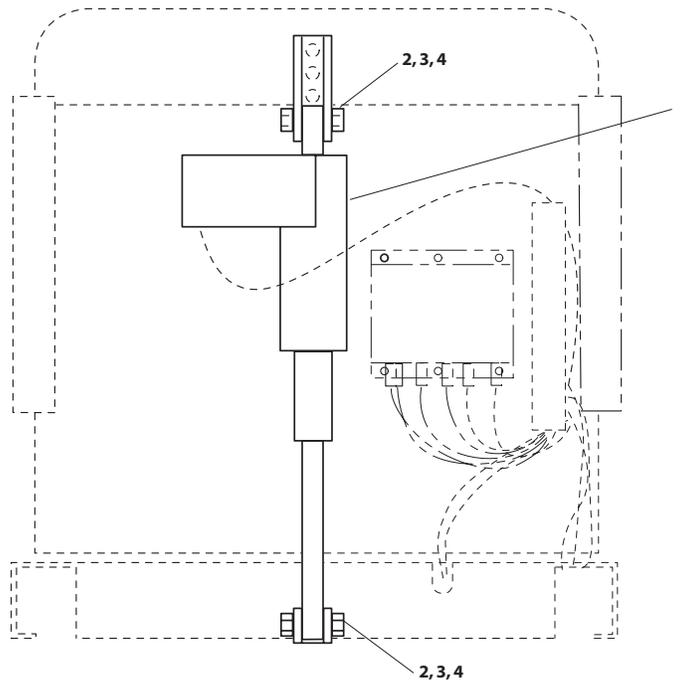
Shock Hazard

Always disconnect the power cord from the wall outlet before performing service on the table to prevent electrical shock. Failure to do so could result in severe personal injury or death.

WARNING

Personal Injury Hazard

Refer to the Operator's Manual supplied with the unit for complete instructions on operation. Failure to do so may result in personal injury.



Item	Qty.	Description
1	1	Back Actuator
2	2	Shoulder bolt, M10 x 45
3	2	Nut, nylock, M8-1.25
4	2	Washer, flat, 3/8 x .812
not shown	4	Cover, screw
	4	Button, plug
	2	Screw, self-locking, 1/4-20 x 2"
	1	Allen wrench
	1	Locking clip

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SEAT/BACK UPHOLSTERY REMOVAL

1. Plug the power cord into an electrical receptacle and raise the table to the full upright position, with the back and leg sections down. Unplug the power cord.

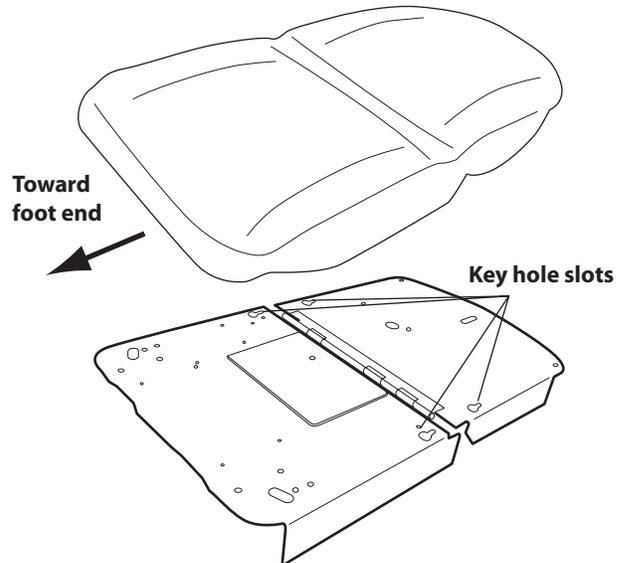
2. If the backrest cannot be moved due to the defective actuator, remove the shoulder bolt that secures the seat back actuator rod to the seat base. This bolt supports the weight of the seat back, so the seat back must be supported before this bolt is removed.



The actuator rod can be turned clockwise to shorten the retracted length. Lower the seat back and re-install the shoulder bolt. The seat back should be in at least a partial recline position to remove the upholstery.

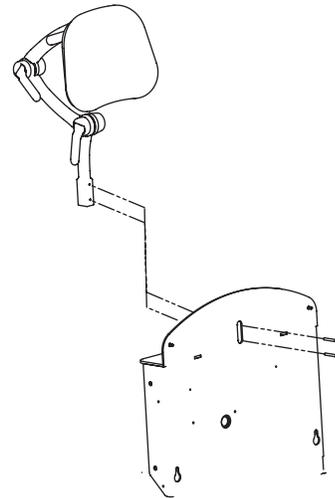
3. The four seat/back mounting screws are located on the underside of the seat frame, one in each corner. Pry off the plastic caps covering the screws and remove the screws. Discard screws and covers.

4. Pull the upholstery toward the foot end of the table, lift and remove the upholstery.



HEADREST ASSEMBLY REMOVAL

Using Allen wrench supplied, remove the screws securing the headrest and linkage assembly to the seatback frame. Discard screws.



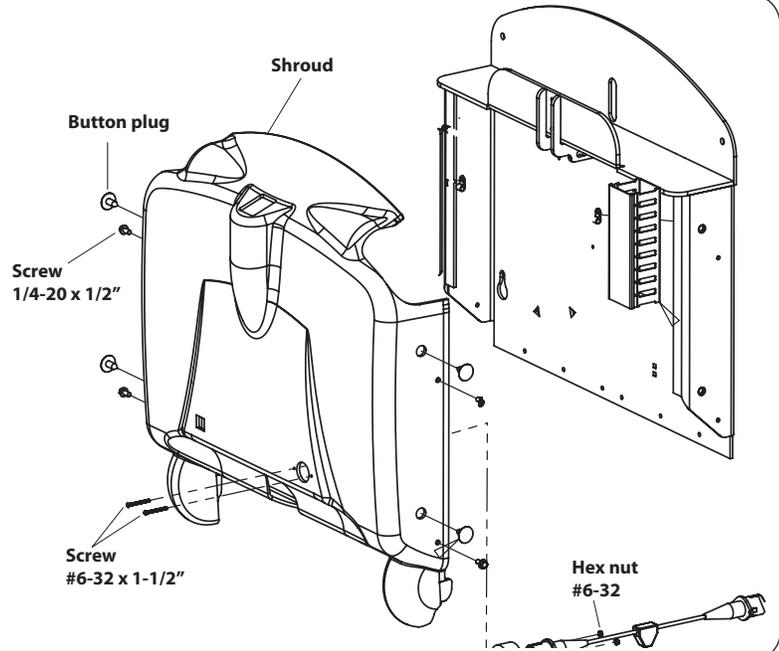
SHROUD REMOVAL

1.If the backrest cannot be moved due to the defective actuator, remove the shoulder bolt that secures the seat back actuator rod to the seat base. This bolt supports the weight of the seat back, so the seat back must be supported before this bolt is removed. The rod can be turned counterclockwise to lengthen the retracted rod. Re-install the shoulder bolt. The seat back should be in the upright position.

2.Remove the four plug buttons and four screws securing the shroud to the backrest frame. Discard screws and plug buttons.

NOTE: If accessory rails are installed, remove them.

3.Remove the two screws and hex nuts securing the hand pendant connector to the shroud.

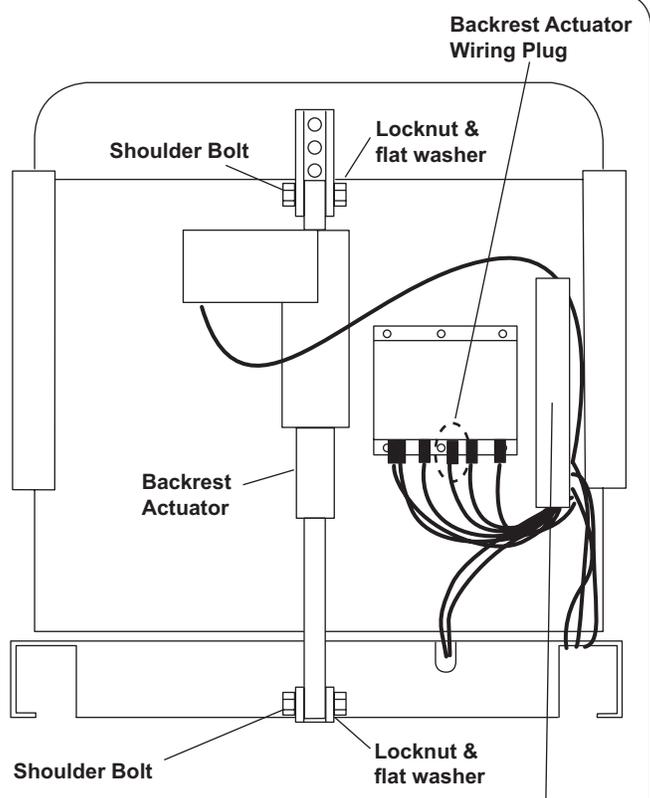


BACK ACTUATOR REPLACEMENT



Make sure power cord is disconnected from the electrical outlet when removing/installing main control box wires. Failure to follow these instructions could result in serious personal injury or death.

- 1.Pry off the locking clip from the connectors Remove the conduit cover and pull the wires free from the conduit. Unplug the actuator cable from the control box (third from right).
- 2.Remove cable clamps securing actuator cable.
- 3.Remove the top and bottom actuator mounting locknuts.
- 4.While holding the seat back upright, mark the mounting hole and remove the top shoulder bolt. Swing the actuator down. Remove the bottom shoulder bolt and actuator.
- 5.Hold the seat back in the upright position and secure new actuator to the top bracket with shoulder bolt, washer and nut supplied. Make sure shoulder bolt is installed in mounting hole marked in step 4.
- 6.Route the actuator cable through the clamps and plug into control box.
- 7.Plug power cord into electrical receptacle and run the actuator to it's fully extended position, then disconnect power cord.
- 8.Secure the bottom of the actuator with shoulder bolt, washer and nut supplied.
- 9.Reinstall connector locking clip and conduit cover.

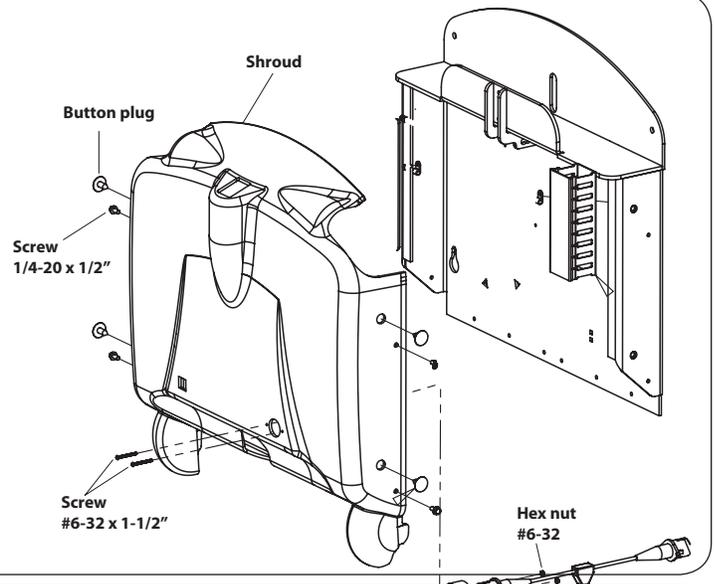


SHROUD INSTALLATION

1. Secure pendant connector and spacer to new shroud using original screws and nuts.
2. Attach shroud to seatback frame using four 1/4-20 x 1/2" screws supplied.

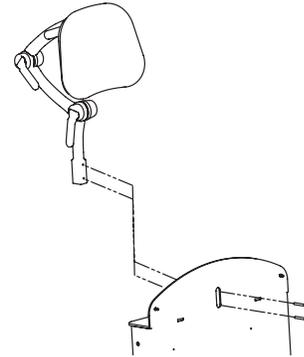
NOTE: If accessory rails are installed, use the original screws.

3. Install covers over screws and button plugs to side of shroud (if accessory rails not used).



HEADREST ASSEMBLY INSTALLATION

Secure the headrest and linkage assembly to the seat/back frame using 1/4-20 x 2" screws and Allen wrench supplied.



SEAT/BACK CUSHION INSTALLATION

1. Plug the power cord into an electrical receptacle and lower the seat back to the full recline position. Unplug the power cord.
2. Place the seat cushion on the table with the curved end toward the headrest. Align the mounting studs with the large end of the keyhole slots. Straight end of cushion will overhang the seat frame approximately 1".
3. Push down in the middle of the cushion and slide up towards the headrest (about 1") until the four studs are fully engaged in the keyhole slots. Pull up slightly on the middle of the cushion to make sure mounting

studs have engaged the slots.

4. Secure with four 1/4-20 x 1-1/4" Phillips head screws and four plastic screw covers. Snap new covers into place over screws.

