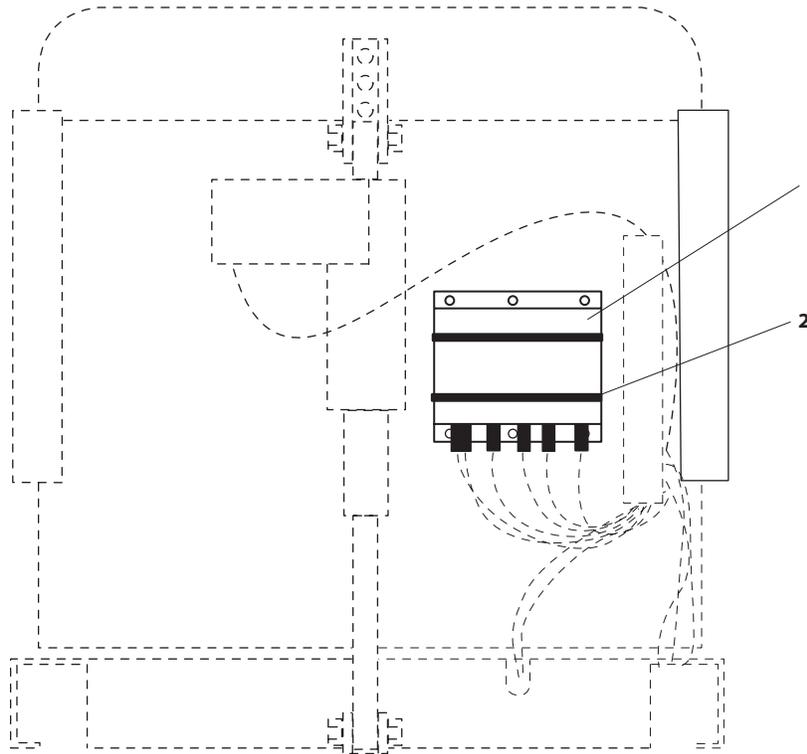


**⚠ DANGER**

Always disconnect the power cord from the wall outlet before performing service on the table to prevent electrical shock. Failure to do so could result in severe personal injury or death.

**⚠ WARNING**

Refer to the Operator's Manual supplied with the unit for complete instructions on operation. Failure to do so could result in personal injury.



Qty.	Description
1	Control Box
2	Cable tie, 23"
4	Screw, 1/4-20 x 5/8" long, painted
4	Button, plug
2	Screw, Locking patch, 1/4-20 x 1"
4	Screw, 1/4-20 x 1/2" long
1	Allen wrench

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**SEAT/BACK UPHOLSTERY REMOVAL**

1. Plug the power cord into an electrical receptacle and raise the table to the full upright position, with the back and leg sections down. Unplug the power cord.

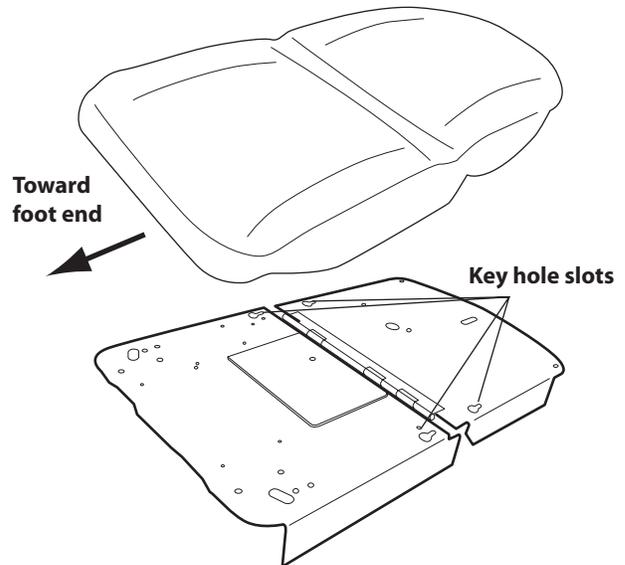
2. If the table cannot be moved due to the defective control box, remove the shoulder bolt that secures the seat back actuator rod to the seat base. This bolt supports the weight of the seat back, so the seat back must be supported before this bolt is removed.



The actuator rod can be turned clockwise to shorten the retracted length. Lower the seat back and re-install the shoulder bolt. The seat back should be in at least a partial recline position to remove the upholstery.

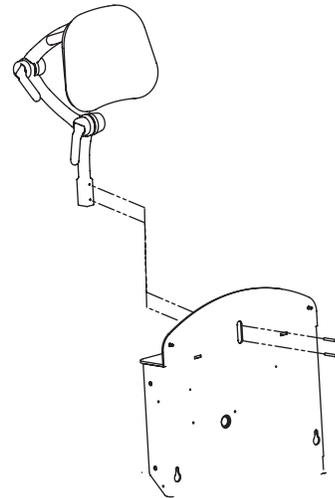
3. The four seat/back mounting screws are located on the underside of the seat frame, one in each corner. Pry off the plastic caps covering the screws and remove the screws. Discard screws and covers.

4. Pull the upholstery toward the foot end of the table, lift and remove the upholstery.



**HEADREST ASSEMBLY REMOVAL**

Using the Allen wrench supplied, remove the screws securing the headrest and linkage assembly to the seatback frame. Discard the screws.



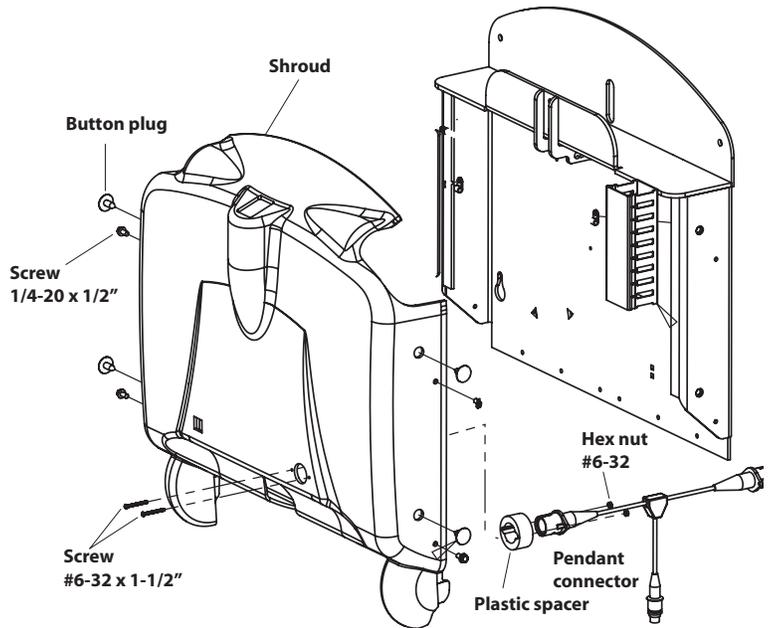
**SHROUD REMOVAL**

1.If the backrest cannot be moved due to the defective control box, remove the shoulder bolt that secures the seat back actuator rod to the seat base. This bolt supports the weight of the seat back, so the seat back must be supported before this bolt is removed. The rod can be turned counterclockwise to lengthen the retracted rod. Re-install the shoulder bolt. The seat back should be in the upright position.

2.Remove the four plug buttons and four screws securing the shroud to the backrest frame. Discard screws and plug buttons.

*NOTE: If accessory rails are installed, remove them.*

3.Remove the two screws and hex nuts securing the hand pendant connector to the shroud.



**CONTROL BOX**

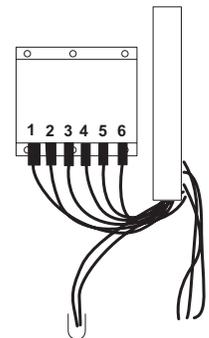
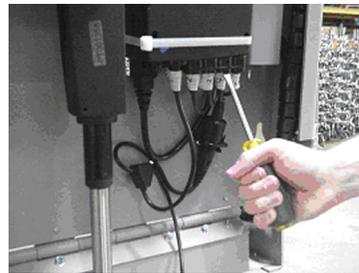


**DANGER**

**Make sure power cord is disconnected from the electrical outlet when removing/replacing main control box. Failure to follow these instructions could result in serious personal injury or death.**

- 1.Pry off the locking clip from the connectors.
- 2.Mark the position of each connector with a piece of masking tape and a number. Each connector must be returned to the same position on the new control. Disconnect all connectors.
- 3.Depress the red tab on both sides of the large power plug and pull to remove from the box.
- 4.Cut the cable ties securing control box to seat back and remove control box.
- 5.Secure new control box with cable ties supplied. Plug connectors into new box. Make sure to place them in the correct position. Secure connectors in place with new locking clip. Install power plug to control box. Make sure both actuator mounting nuts are tight.
- 6.Test the new control for function. The table should move in the direction corresponding to the pressed button on the hand pendant or foot control. Unplug the power cord.

1. Power Cord
2. Control Cable
3. Tilt
4. Back
5. Leg
6. Lift



**SHROUD INSTALLATION**

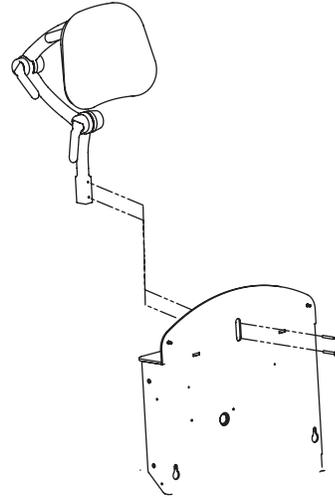
- 1.Secure pendant connector and spacer to new shroud using original screws and nuts.
- 2.Attach shroud to seatback frame using four 1/4-20 x 1/2\" screws supplied.

*NOTE: If accessory rails are installed, use the original screws.*

- 3.Install button plugs to side of shroud (if accessory rails not used).

**HEADREST ASSEMBLY INSTALLATION**

Secure the new headrest and linkage assembly to the seatback frame using two 1/4-20 x 1" locking patch screws and Allen wrench supplied.



**SEAT/BACK CUSHION INSTALLATION**

1. Plug the power cord into an electrical receptacle and lower the seat back to the full recline position. Unplug the power cord.
2. Place the seat cushion on the table with the curved end toward the headrest. Align the mounting studs with the large end of the keyhole slots. Straight end of cushion will overhang the seat frame approximately 1".
3. Push down in the middle of the cushion and slide up towards the headrest (about 1") until the four studs are fully engaged in the keyhole slots. Pull up slightly on the middle of the cushion to make sure mounting studs have engaged the slots.
4. Secure seat cushion with four 1/4-20 x 5/8" painted head screws.

