



Note: your step may be different from the one shown. The process is the same regardless of step type.

Description	Qty
Replacement Mat	1

- Tools Required:
- Phillips screwdriver
 - Blow drier or heat gun
 - Razor knife
 - Flat-bladed screwdriver
 - Pliers
 - Plastic scraper
 - Lint-free cloths

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Exam Table Step Removal

1. Unplug table if model has electric power.
2. Lift actuator paddle to bring backrest to the full up position.
3. Obtain help to tilt table onto back end to provide access to the underside.



4. Have long flat bladed screwdriver ready. Raise step 4 to 5 inches.



5. Use screwdriver to pry axle from molded catches.



6. Remove axle from guides.



7. Slide step out of opening. Step will need to be tipped slightly to clear crossbrace.
8. Go to the **“Mat Removal”** section of this document.



Exam Table Step Replacement

1. Insert step into opening.



2. Insert axle into slots in glides.



3. Guide axle into axle clips on step. You may need to raise the step up a little to get the axle into the clip points. Note: the axle must be “snapped” into place. The next step shows how to snap the axle into place.



4. Make sure that the step is centered left to right. Raise the step so that most of the step is out of the opening.
5. Push the top (front) of the step away from you as you pull the bottom (rear) of the step toward you. Axle will snap into place when enough force is applied. Note: if unable to snap axle into place, more leverage can be obtained by raising the step as high as possible without pulling it out of the opening.
6. Lower the step back into opening.



7. Return table to its original position, and test step.



Basic Exam Table Step Removal

1. Pull drawer just above step assembly out until it stops.
2. Move both catches on the drawer slides to the left and hold.
3. Continue holding drawer catches to the left while pulling drawer out. (resistance is normal)



Top drawer shown for clarity.
View is from underneath.

4. Pull step out
5. Remove and discard bumper and screw.
6. Remove step.
7. Go to the **“Mat Removal”** section of this document.



Basic Exam Table Step Replacement

1. Insert step.
2. Install new bumper and screw.



3. Move ball-bearing cages forward.
4. Insert ends of drawer slide halves mounted on drawer into black plastic catches on front ends of drawer slide halves mounted in table.
5. Hold drawer level while sliding into opening. This may take several attempts before successfully engaging slide halves.



Mat Removal

1. Follow the removal portion of the step replacement instructions for your table type; either the Brewer Access Exam Table or the Brewer Basic Table. When step is removed go to step 2.
2. To prevent leaving excessive adhesive residue which needs to be removed prior to attaching the new mat it is imperative to warm portions of the mat as described in step 3. Make a 1 inch slit at the end of the old mat 3 to 4 inches from the edge. These 3 to 4 inch wide strips will be easier to remove than the entire mat.



3. Move blow drier or heat gun (on low setting) across strip to be removed until mat and adhesive is thoroughly warmed. Use caution to not overheat step as warpage or melting can occur.



4. Using a flat-bladed screwdriver start the corner of the strip.



5. Peel strip heating as necessary to facilitate removal. Do not pull too fast or excessive adhesive can remain on step.
6. Finish removing old mat in strips using steps 2 through 5.



7. Clean step surface of dirt and adhesive to ensure good adhesion of new mat. Use a plastic scraper to remove the majority of adhesive. Follow your facility guidelines on type and handling of cleaner and cloths used to remove remaining adhesive. Test small amount of cleaner on an inconspicuous area to ensure that cleaner does not damage the plastic on the step. Do not allow cleaner to contact areas of the step not covered by the mat. Make sure cleaner residue is completely removed to ensure good adhesion of the new mat.



Mat Attachment

Note: it is imperative that care is taken to perform the step as shown to achieve the desired results.

1. Place mat on step with release paper side up.
2. Peel back approximately 2 inches of release paper and crease at the fold.



3. Carefully turn mat over so that the exposed portion of the mat is toward the front. Sight align the mat so that it is centered in the mat area of the step.



4. Start by attaching the exposed portion of the mat.
5. Rub hand back and forth on area indicated by double-headed arrow to make sure all bubbles are pressed out.



6. Reach under mat and slowly pull a few inches of release paper away.



7. Rub mat side to side working from front to back to insure no bubbles get trapped beneath mat.



8. Continue this pulling and rubbing technique until the entire mat is adhered to the step.
9. Follow the installation portion of the step replacement instructions for your table type.
10. For Brewer Access Exam Table return to **Exam Table Step Replacement** Page 3. For Brewer Basic Exam Table return to **Basic Exam Table Step Replacement** Page 5.

