

### DANGER

Always disconnect the power cord from the wall outlet before performing service on the table to prevent electrical shock. Failure to do so could result in severe personal injury or death.

### WARNING

Refer to the Operator's Manual supplied with the unit for complete instructions on operation. Failure to do so could result in personal injury.



Leg Actuator

<u>Description</u>	<u>Qty.</u>
Leg Actuator	1
Cable Tie 7 1/2"	1

### Tools required:

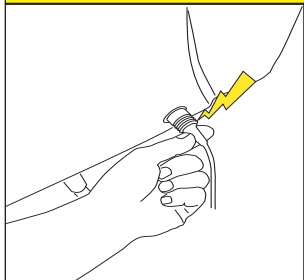
1/2" combination wrench  
3/16" Allen wrench  
Side cutters

**Note:** The following instructions show the AssistPRO Table without upholstery.  
Removal of upholstery is not necessary for this repair.

The Brewer Company, LLC  
N88 W13901 Main Street, Suite 100  
Menomonee Falls, WI 53051  
P 1.888.Brewer.1  
F 262.251.2332  
[www.brewercompany.com](http://www.brewercompany.com)

## LEG ACTUATOR REMOVAL

### CAUTION



#### Equipment Damage Hazard

- Do not HOT SWAP.
- Failure to discharge unit prior to disconnecting or connecting components can cause damage to electronic components.



1. Disconnect power from table.
2. Press any hand pendant or foot control button to discharge unit (see CAUTION above).
3. Remove Leg Shroud (Leg Shroud is magnetically attached and pulls straight off).

4. Cut the cable tie that secures the actuator cable to body of the actuator. Use care to not cut the actuator cord



5. Disconnect the cable clip and connector from the actuator.



6. Loosen nut on the top bolt of Leg Actuator, but do not remove. Note which slot position the bolt is in. (Note: leg rest can be raised by hand and supported with your knee while doing this.)

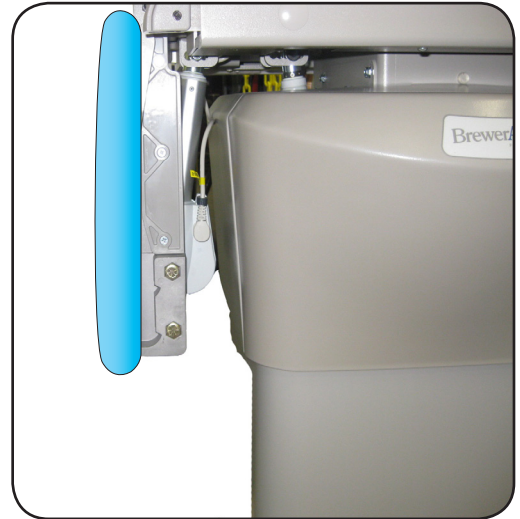


7. Loosen nut on bottom bolt of Leg Actuator. Note which slot position the bolt is in. (Note: this bolt utilizes a washer)
8. Remove bottom bolt, nut, and washer.
9. Remove top nut, grasp actuator, and remove top bolt.



### LEG ACTUATOR INSTALLATION

1. Attach new Leg Actuator to the top clevis, (Be sure to install in the same slot as old actuator).
2. Attach new Leg Actuator to the bottom clevis (Be sure to install in the same slot as old actuator).
3. Reconnect actuator cable and clip.
4. Cable tie the actuator cable to the actuator body.
5. Plug table in and fully lower the legrest. If correctly installed legrest will be vertical as shown.



6. Raise legrest and check for horizontal level. If not vertical and horizontal, adjust by unplugging table and moving actuator bottom to a different slot and recheck.
7. Reattach magnetically backed leg shroud.

