



Description	Qty
H-Cable	1
Cable Ties	8

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Tools Required:

- 1/8" Allen Wrench
- 3/8" Nut Driver or Socket & Ratchet
- 5/16" Nut Driver or Socket & Ratchet
- 1/8" Flat Blade Screwdriver
- 3/8" Flat Blade Screwdriver
- #1 Philips Screwdriver
- Wire Cutters or Side Cutters
- Pliers
- Long Needle Nose Pliers
- Adjustable Wrench

Box Shroud Removal:

1. Plug unit into electrical outlet and turn power on
2. Raise seat to the full up position. Note: If the seat lift is nonfunctional the seat may be raised using a lifting device designed for this purpose (the seat section is 100 lbs). Be sure to utilize nonmarring straps, slings, or other devices to prevent damage to the unit when lifting. Swing grab bars out of the way to prevent damage by lifting device.



WARNING

Before proceeding with the next step, turn power off at on/off switch at back of rear cabinet and disconnect plug from the electrical outlet!

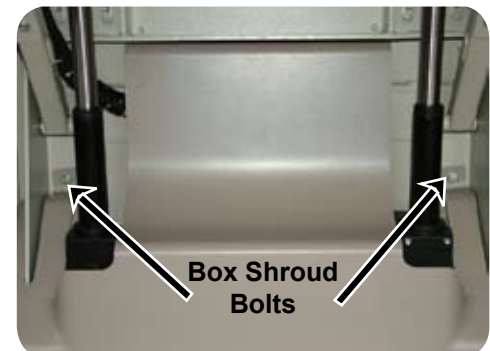
3. Support seat with a device rated for this purpose placed beneath it. Seat section is 100 lbs.

Support Device

Box Shroud



4. Remove the (2) box shroud bolts



5. Remove box shroud



This Area
Left Blank

H-Cable Removal and Replacement:

1. Push both side drawers through to provide access to cable rail.



2. Disconnect power cord from electrical plate
3. Disconnect foot control cord from electrical plate. (turn locking ring counterclockwise until loose and pull connector straight out)



4. Remove the four electrical plate corner screws.



5. Remove the two outlet box screws.



6. Cut and remove the (6) six cable ties along the cable rail. Use caution to not cut into cables or wires.



7. Pull electrical plate out enough to access backside. Cut cable tie at outlet box opening. Use caution to not cut into cables or wires.



8. Loosen H-Cable connector nut and unscrew completely from connector nut.



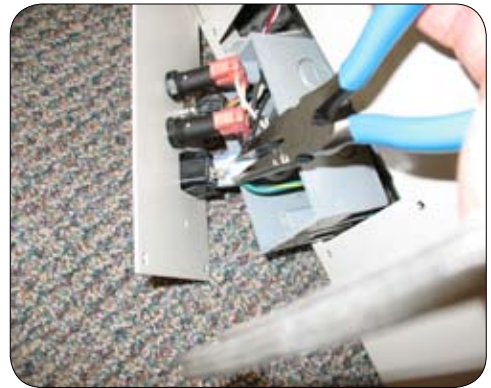
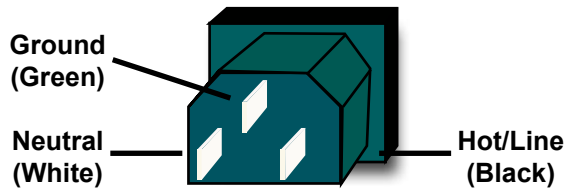
9. Pull H-Cable connector forward through hole.



10. Slide H-Cable down through slot in plate. Use caution to prevent damage to fragile wires.



11. Remove power cord connectors from backside of appliance inlet. Use needle nose pliers.

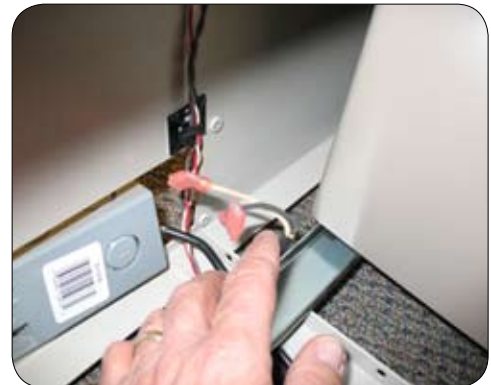


12. Remove power cord tap wires from drawer warmer fuse holders. Use needle nose pliers. Note: the black wires attach to the fuse closest to the appliance inlet. The white wires attach to the fuse farthest away from the appliance inlet.

13. Disconnect drawer warmer connectors from other side of fuse holders.



14. Pull drawer warmer cord from opening in outlet box.



15. Pull power cord from opening in outlet box.



16. Pull H-Cable from opening in outlet box.
17. Pull H-Cable from under drawer slides.



18. Pull H-Cable through grommeted hole in rear of cabinet.



19. Place a mark by the (2) H-Cable clamps for later identification and remove clamps.



20. Cut tie wrap carefully.



21. Disconnect the (4) Molex connectors.



22. Remove Control Box locking clip.



23. Remove the (2) H-Cable plug in connections from the Control Box.

24. Installation of the new H-Cable is the reverse of steps 1 through 23.

Note: Make sure that all cables and wires are secure in the rail, and that the corners of the lower pass through drawer do not strike any cables as they move through the opening.

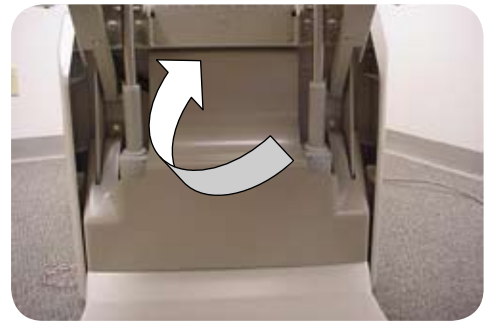


1. Run the table through all functions to ensure proper operation

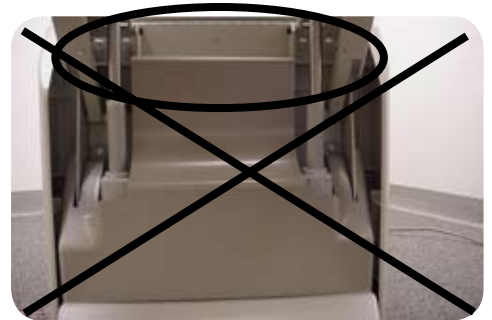
⚠ WARNING

Before proceeding with the next step, turn power off at on/off switch at back of rear cabinet and disconnect plug from the electrical outlet!

2. Replace box shroud. Replacement is the reverse of “Box Shroud Removal” steps 1 through 5.
3. Plug table into wall outlet, and turn power on.
4. Run table through all functions to ensure proper operation.



Box Shroud under Frame Bracket
Correct



Box Shroud over Frame Bracket
Incorrect

5. Turn drawer warmer on (green switch at front of table). Wait a few moments to ensure that drawer warmer is operational.
6. Turn drawer warmer switch off once operation is confirmed.



Warmer Switch