

Description	Qty
Switch, Seat Back Actuator	1

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Tools Required:

Needle Nose Pliers



WARNING

Disconnect power by removing plug from the electrical outlet before servicing!

Seat Back Actuator Switch Removal:

1. Elevate the table with the seat back in a slightly tilted up position.
2. Disconnect power cord from electrical outlet.



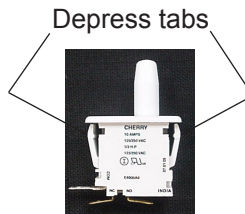
3. Pull out the toe board from the table.
4. Remove toe board upholstery and treatment pan.



5. Slide the bracket stop to the left or right and pull out the toe board weldment.

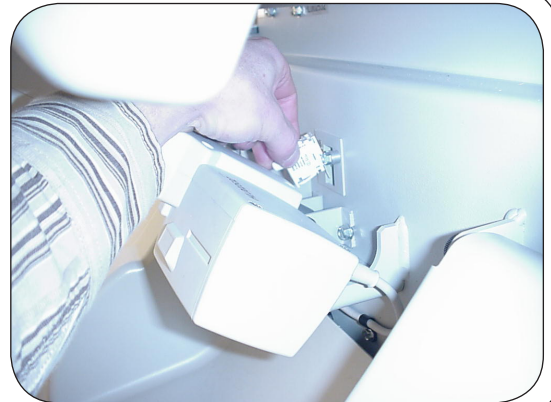
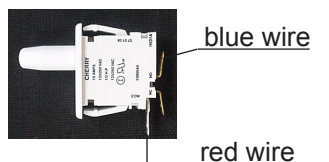


6. Reaching in through the front drawer opening, disconnect wire leads from faulty seat back actuator switch, making note of wire locations for re-connection later.
7. Depress tabs on opposite sides of switch. Push through opening and remove from behind the seat back actuator.



Seat Back Actuator Switch Install:

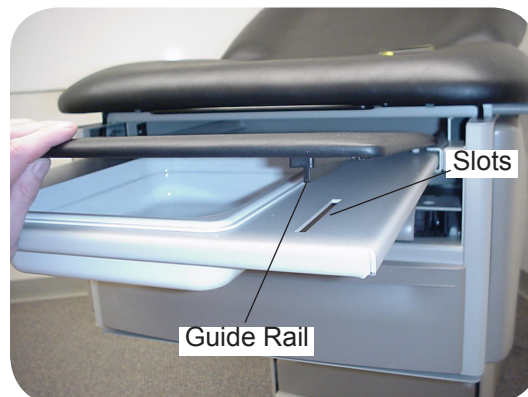
1. Snap replacement switch into hole in cabinet. Re-connect wire leads onto switch. Connect the red wire to the common (COM) terminal and the blue wire to the normally open (NO) terminal.



2. Slide bracket stop to the side and insert toe board weldment.
3. Release bracket stop to a vertical position.



4. Install treatment pan into toe board weldment opening.
5. Position toe board upholstery over treatment pan. Ensuring guide rails are in the grooved slots of the toe board weldment



6. Reconnect the power cord into the wall outlet.
7. Test for proper switch operation. Press the blue "Return to Chair" button on the foot control. The chair should move to the lowest position with the seat back in the full upright position.

